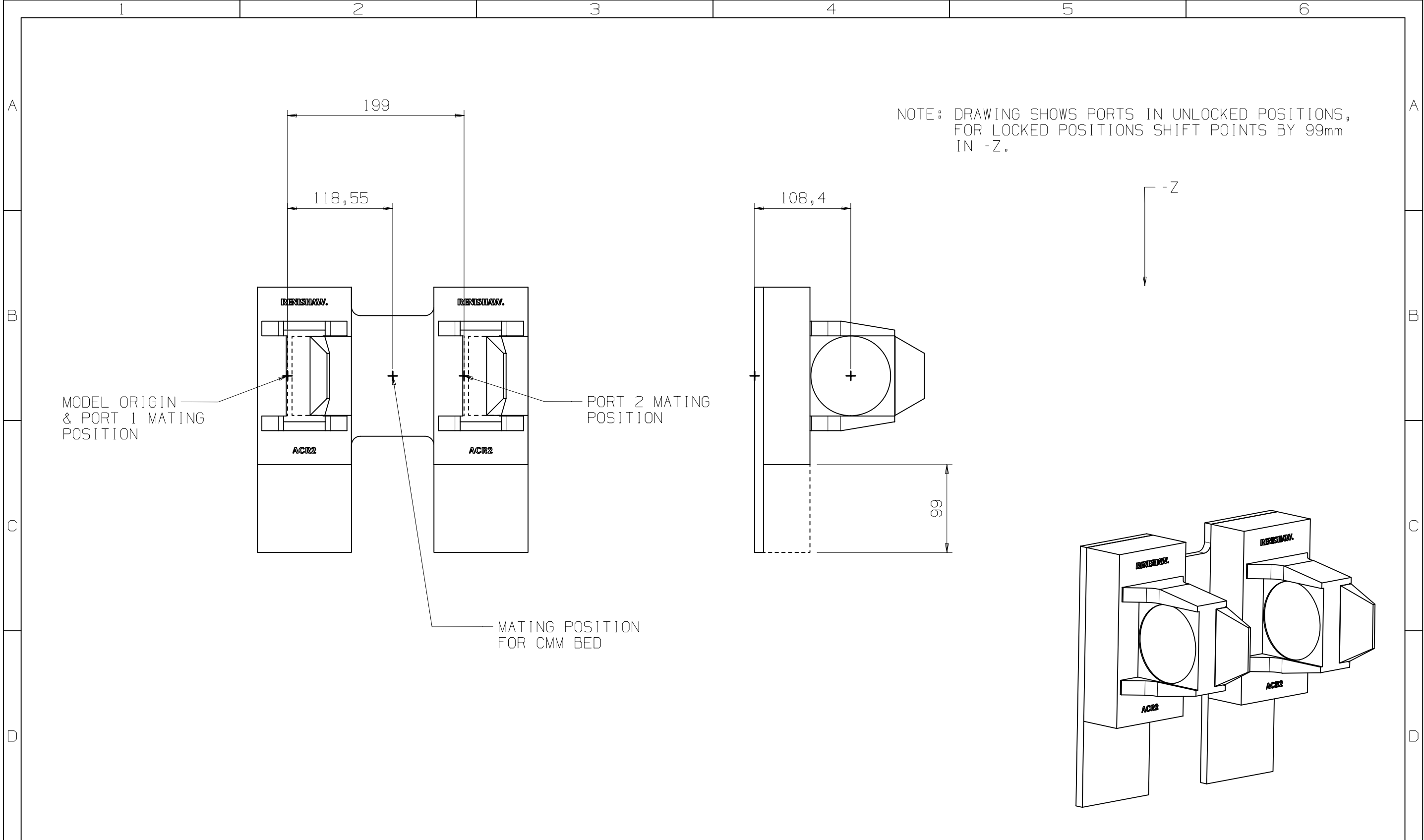
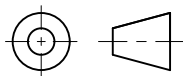




SEE DESIGN STANDARD DS336 FOR DEFINITION OF  SYMBOL. UNLESS OTHERWISE STATED : ALL DIMENSIONS IN MILLIMETRES TOL. ±0,25 ANGLES ±2° REMOVE SHARP CORNERS - CHAMFER OR R0,5 MAX.  INTERNAL RADII 0,5 MAX. SURFACE TEXTURE - $\sqrt{Ra} 3,2$ THREADS TO BS 3643 6g/6H. DRAWING PRACTICE TO BS 8888	3rd ANGLE PROJECTION 	TITLE ACR2 PORT PAIR DATUM POSITIONS		FIRST ISSUE No.	DRAWN BY MM	DRAWN DATE 04/05/04
	DO NOT SCALE	MATERIAL TYPE CODE R/	MATERIAL	SHEET 1 OF 1	CHECKED	ISSUE DATE
	CONFIDENTIAL. THIS DRAWING IS THE PROPERTY OF © RENISHAW plc, AND MAY NOT BE COPIED OR USED FOR ANY PURPOSE, OTHER THAN THAT FOR WHICH IT IS SUPPLIED, WITHOUT THE EXPRESS WRITTEN AUTHORITY OF RENISHAW plc.		 Wotton - under - Edge Glos. England.		SCALE U.O.S. 1:4	DRAWING No. LA - 1383 - 0003 - C